

Volvo Car Corporation Gothenburg, Sweden

Instruction No 31399529 Version

Part. No.

1.0 31373831

Electric engine heater, 110 V

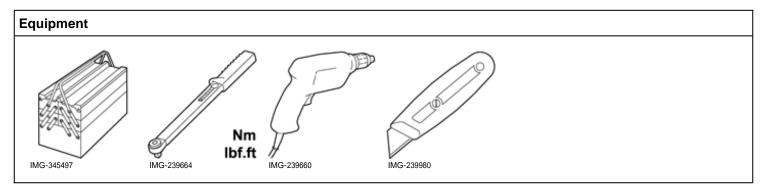


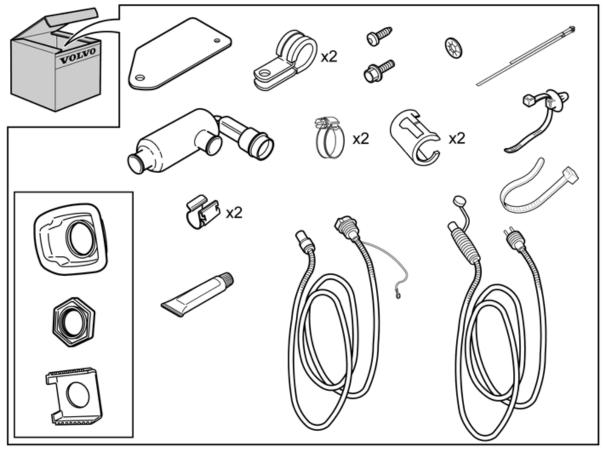
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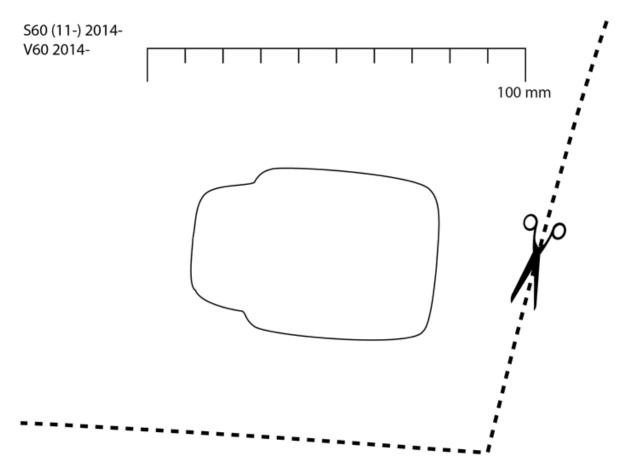
Materials	
Designation	Part number
soap solution	
Low temperature grease	1161427







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Inf	orm	ation	
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Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

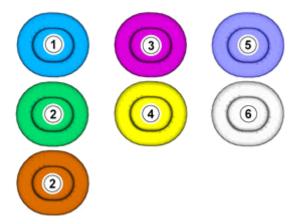
Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

Color symbols

2



IMG-363036

Note!

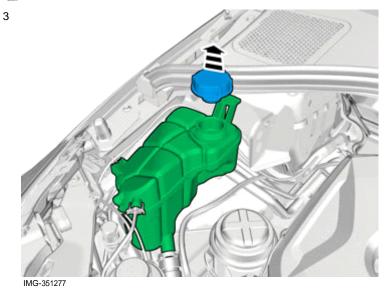
This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

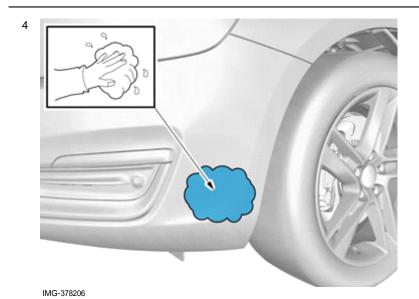
- Used for focused component, the component with which you will do something.
- Used as extra colors when you need to show or differentiate additional parts.
- Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4. Used when the component is not fully removed from the vehicle but only hung to the side.
- 5. Used for standard tools and special tools.
- 6. Used as background color for vehicle components.

Removal



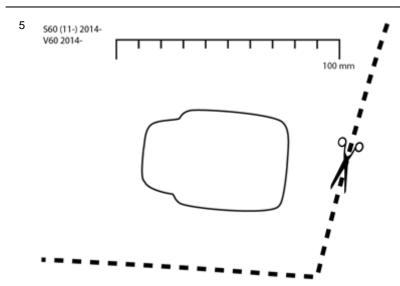
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Clean the Bumper Cover surface.

Use: , soap solution

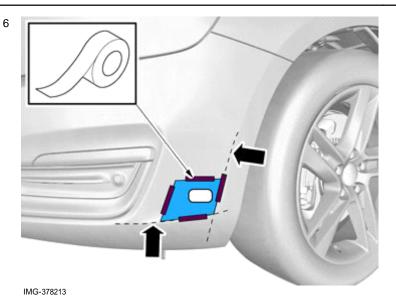


Use the template in the installation instructions.

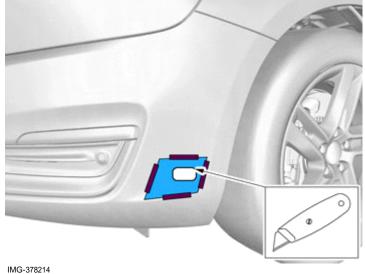
Cut following the dotted lines.



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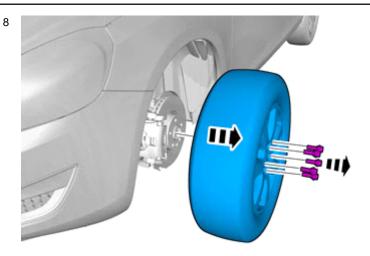


7



Caution!

Cut carefully to avoid unintentional damage or personal injury.

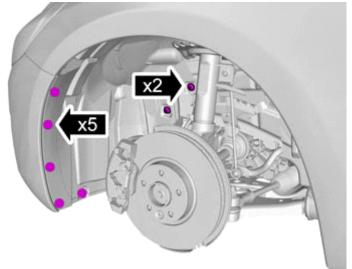


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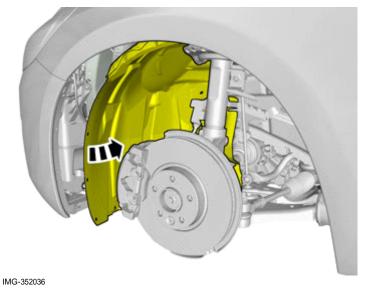


Remove the screws.

Remove the nuts.

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10



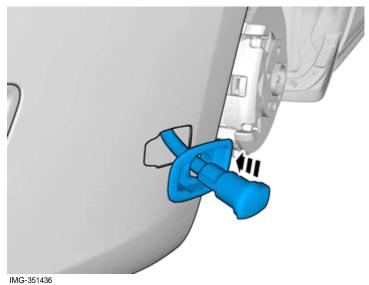
Fold the wing liner to one side.

Accessory installation



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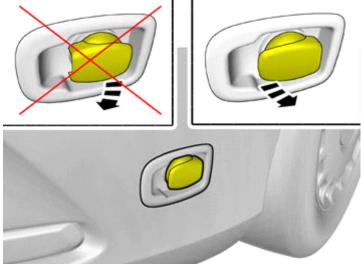
11



Install component that comes with the accessory kit.

Pull the wiring through.

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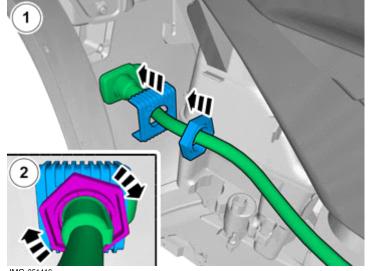


Note!

Note the position.



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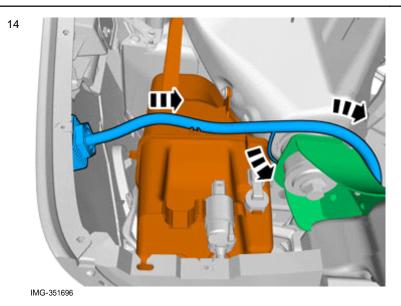
Install component that comes with the accessory kit.

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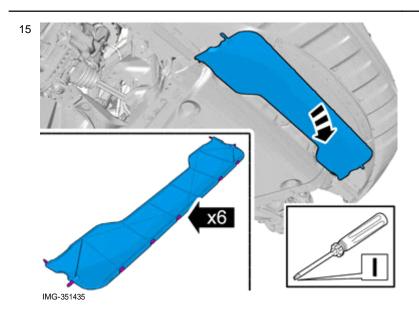
Electric engine heater, 110 V- 31399529 - V1.0



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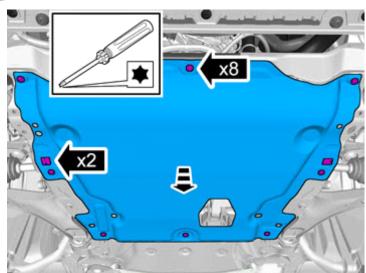
Removal



Remove the panel.



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Remove the screws.

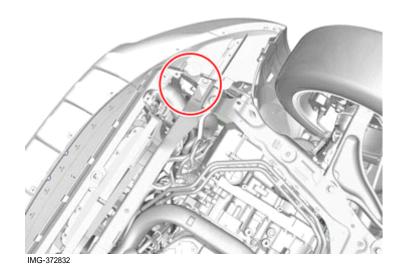
Remove the clips.

Remove the panel.

Accessory installation

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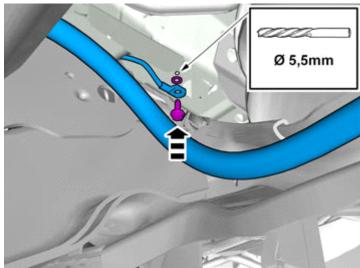
Note!

Orientation view



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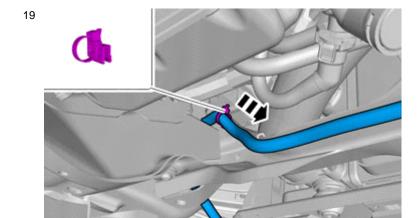
18



Install the screw.

Tightening torque: M6 , 10 Nm

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Pull the wiring through.

Install a clips onto the upper edge of the subframe.

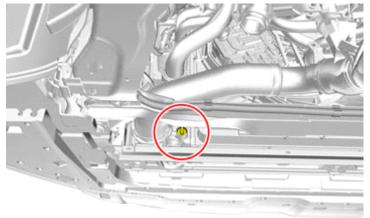
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Removal



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Note!

Orientation view

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Note!

Close the drain cock after the coolant has drained.

Place a container under the car.

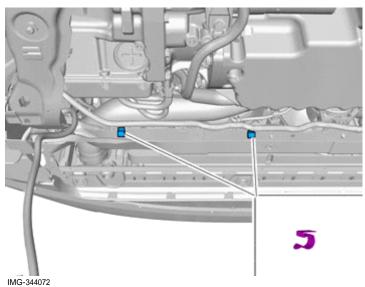
Drain the coolant.

Accessory installation



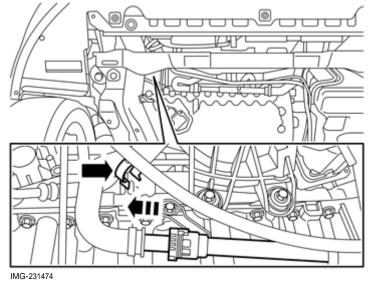
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Install a clips onto the upper edge of the subframe.

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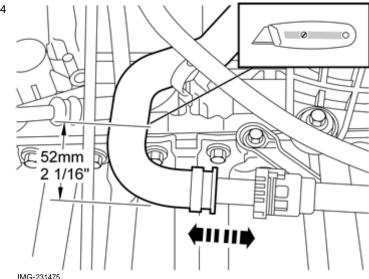


Warning!

Be prepared to collect escaping fluid.

Remove the hose.

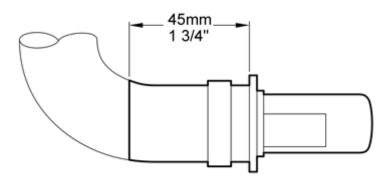
24



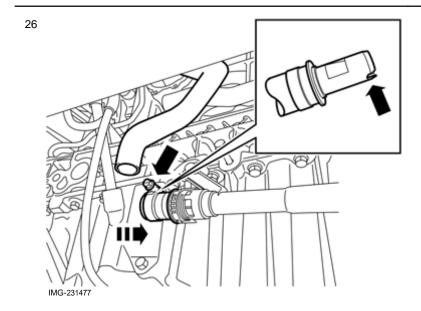


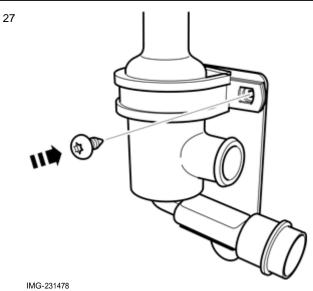
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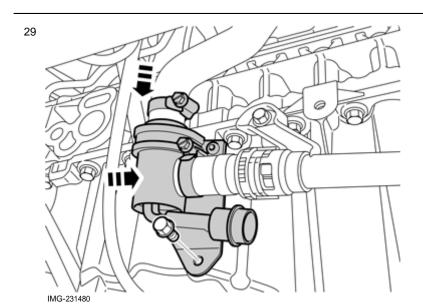


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Install the hose.



Install the hose.

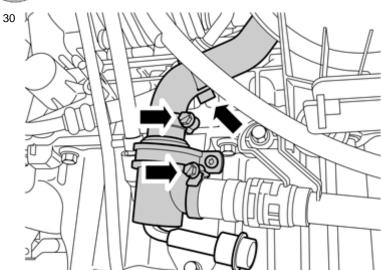
Install the screw.



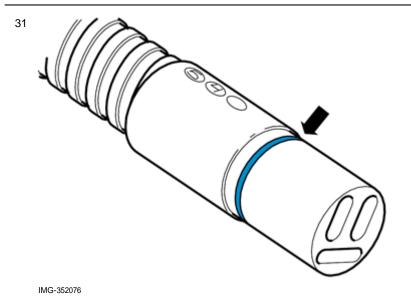
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Installation instructions, accessories

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Tighten the hose clamps.

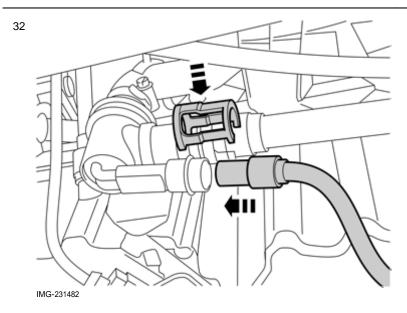


Caution!

No grease on contact surfaces.

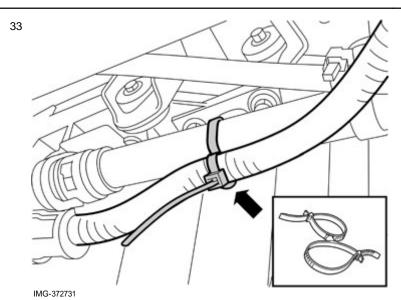
Lubricate the O-ring.

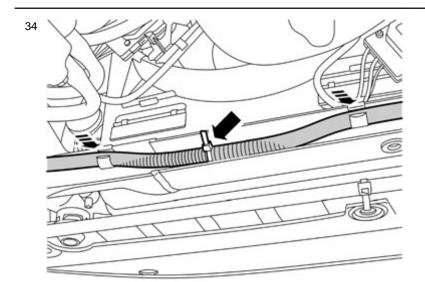
Use: 1161427, Low temperature grease





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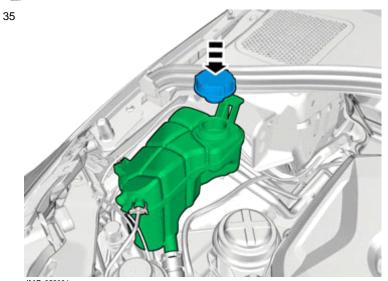


Secure the cable with clips in the subframe flange.

Installation



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Caution!

Do not clamp the wire onto brake line or fuel line or power steering hose, or similar.

Caution!

Make sure to locate the wiring in such a way that any damage caused by heat or excessive wear is avoided.

Clamp the cables and connectors to the existing cables to prevent noise.

Reinstall the removed parts in reverse order.

Fill with coolant and run the engine to operating temperature.

Vent the cooling system and check for leakage.

Post-fill the cooling system if necessary.